

Scope Certificate

Scope Certificate Number ICA-GRS-17-416/01C-08

ICEA
certifies that

BONOTTO SPA
License Number ICEA-TX-378
Via Louvigny 39
Colceresa, 36064
Veneto, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (GRS 4.0:2017)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):
Dyed yarns (PC0029), Greige fabrics (PC0026), Dyed fabrics (PC0025)


Process categories carried out under responsibility of the above mentioned organization for the certified products cover:
Finishing (PR0012)*, Preparatory (PR0022)*, Weaving (PR0033)*, Preparatory (PR0022), Spinning (PR0027)*, Dyeing (PR0008)*, Washing (PR0032)*, Pre-treatments (PR0021)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2023-12-13

Audit criteria: Global Recycled Standard 4.0:2017, Content Claim Standard 3.1:2022, Textile Exchange Standards Claims Policy V1.2

Place and Date of Issue
Bologna, 2022-12-14
Last updated: 2023-05-25


Paola Dumaca

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Certification Body



Standard



Certification Body Licensed by: Textile Exchange; Licensing Code: CB-ICA
Certification Body Accredited by: IOAS ; Accreditation Number: 26
Inspection Body: ICEA
Auditor(s): Mr. Stefano Carniccio, Mr. Alberto Marin, Mr. Fabrizio Carmelo Serrentino

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

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BONOTTO SPA
GRS 4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	8.00% Elastane (RM0160) + 92.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	4.00% Elastane (RM0160) + 96.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	2.00% Elastane (RM0160) + 98.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	20.00% Elastane (RM0160) + 80.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	35.00% Elastane (RM0160) + 65.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	11.00% Acrylic (RM0156) + 68.00% Recycled post-consumer Polyester (RM0189) + 21.00% Silk (RM0065)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	12.00% Acrylic (RM0156) + 73.00% Recycled post-consumer Polyester (RM0189) + 15.00% Silk (RM0065)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	14.00% Acrylic (RM0156) + 70.00% Recycled post-consumer Polyester (RM0189) + 16.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	15.00% Acrylic (RM0156) + 70.00% Recycled post-consumer Polyester (RM0189) + 15.00% Silk (RM0065)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	40.00% Cotton (RM0102) + 60.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164

Dyed fabrics (PC0025)	Woven fabrics (PD0059)	14.00% Acrylic (RM0156) + 71.00% Recycled post-consumer Polyester (RM0189) + 15.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	5.00% Acrylic (RM0156) + 57.00% Recycled post-consumer Polyester (RM0189) + 38.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	4.00% Elastane (RM0160) + 53.00% Recycled post-consumer Polyester (RM0189) + 43.00% Viscose (RM0238)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	2.00% Elastane (RM0160) + 44.00% Wool (RM0077) + 54.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	3.00% Elastane (RM0160) + 44.00% Wool (RM0077) + 53.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	42.00% Wool (RM0077) + 58.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	47.00% Wool (RM0077) + 53.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	48.00% Wool (RM0077) + 52.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	38.00% Wool (RM0077) + 62.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	35.00% Wool (RM0077) + 10.00% Polyamide (RM0182) + 55.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	56.00% Recycled post-consumer Polyester (RM0189) + 44.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	75.00% Recycled post-consumer Polyester (RM0189) + 25.00% Silk (RM0065)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	15.00% Acrylic (RM0156) + 60.00% Recycled post-consumer Polyester (RM0189) + 25.00% Silk (RM0065)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	3.00% Elastane (RM0160) + 97.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164

Dyed fabrics (PC0025)	Woven fabrics (PD0059)	68.00% Recycled post-consumer Polyester (RM0189) + 32.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	45.00% Wool (RM0077) + 55.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	1.00% Elastane (RM0160) + 46.00% Wool (RM0077) + 3.00% Polyamide (RM0182) + 50.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	38.00% Wool (RM0077) + 62.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	45.00% Cotton (RM0102) + 55.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	38.00% Cotton (RM0102) + 62.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	43.00% Cotton (RM0102) + 57.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	2.00% Polyamide (RM0182) + 59.00% Recycled post-consumer Polyester (RM0189) + 39.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	69.00% Recycled post-consumer Polyester (RM0189) + 31.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	72.00% Recycled post-consumer Polyester (RM0189) + 28.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	67.00% Recycled post-consumer Polyester (RM0189) + 33.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	5.00% Elastane (RM0160) + 95.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	12.00% Elastane (RM0160) + 88.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	94.00% Recycled post-consumer Polyester (RM0189) + 6.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164

Dyed fabrics (PC0025)	Woven fabrics (PD0059)	50.00% Recycled pre-consumer Polyamide (RM0184) + 50.00% Polyamide (RM0182)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	50.00% Recycled post-consumer Polyester (RM0189) + 50.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	53.00% Recycled post-consumer Polyester (RM0189) + 13.00% Recycled pre-consumer Polyester (RM0188) + 30.00% Viscose (RM0238) + 4.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	53.00% Recycled post-consumer Polyester (RM0189) + 43.00% Wool (RM0077) + 4.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	53.00% Recycled pre-consumer Polyester (RM0188) + 44.00% Wool (RM0077) + 3.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	53.00% Recycled pre-consumer Polyester (RM0188) + 45.00% Wool (RM0077) + 2.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	53.00% Recycled pre-consumer Polyester (RM0188) + 46.00% Wool (RM0077) + 1.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	54.00% Recycled pre-consumer Polyester (RM0188) + 44.00% Wool (RM0077) + 2.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	54.00% Recycled pre-consumer Polyester (RM0188) + 45.00% Wool (RM0077) + 1.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	55.00% Recycled post-consumer Polyester (RM0189) + 45.00% Cotton (RM0102)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	55.00% Recycled pre-consumer Polyester (RM0188) + 45.00% Wool (RM0077)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	60.00% Recycled post-consumer Polyester (RM0189) + 35.00% Polyamide (RM0182) + 5.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	60.00% Recycled post-consumer Polyester (RM0189) + 25.00% Wool (RM0077) + 15.00% Polyamide (RM0182)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	60.00% Recycled post-consumer Polyester (RM0189) + 37.00% Cotton (RM0102) + 3.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164

Dyed fabrics (PC0025)	Woven fabrics (PD0059)	60.00% Recycled post-consumer Polyester (RM0189) + 40.00% Wool (RM0077)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	62.00% Recycled post-consumer Polyester (RM0189) + 35.00% Cotton (RM0102) + 3.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	64.00% Recycled post-consumer Polyester (RM0189) + 16.00% Recycled pre-consumer Polyester (RM0188) + 14.00% Viscose (RM0238) + 6.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	66.00% Recycled post-consumer Polyester (RM0189) + 34.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	73.00% Recycled post-consumer Polyamide (RM0185) + 27.00% Polyamide (RM0182)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	90.00% Recycled post-consumer Polyester (RM0189) + 5.00% Acrylic (RM0156) + 5.00% Polyamide (RM0182)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	98.00% Recycled post-consumer Polyester (RM0189) + 2.00% Polyester (RM0186)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed yarns (PC0029)	Filament (PD0069)	100.00% Recycled post-consumer Polyester (RM0189)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Greige fabrics (PC0026)	Woven fabrics (PD0059)	47.00% Recycled post-consumer Wool (RM0082) + 34.00% Polyester (RM0186) + 16.00% Polyamide (RM0182) + 3.00% Mixed Fibers (RM0258)	GRS (No label)	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Greige fabrics (PC0026)	Woven fabrics (PD0059)	61.00% Recycled post-consumer Polyester (RM0189) + 33.00% Viscose (RM0238) + 6.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Greige fabrics (PC0026)	Woven fabrics (PD0059)	80.00% Cotton (RM0102) + 20.00% Recycled post-consumer Polyester (RM0189)	GRS (No label)	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Greige fabrics (PC0026)	Woven fabrics (PD0059)	70.00% Cotton (RM0102) + 30.00% Recycled post-consumer Polyester (RM0189)	GRS (No label)	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	70.00% Cotton (RM0102) + 30.00% Recycled post-consumer Polyester (RM0189)	GRS (No label)	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	27.00% Recycled pre-consumer Wool (RM0081) + 31.00% Recycled post-consumer Wool (RM0082) + 28.00% Polyamide (RM0182) + 9.00% Wool (RM0077) + 5.00% Mixed Fibers (RM0258)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164

Greige fabrics (PC0026)	Woven fabrics (PD0059)	61.00% Recycled pre-consumer Polyester (RM0188) + 21.00% Recycled post-consumer Polyester (RM0189) + 12.00% Viscose (RM0238) + 6.00% Elastane (RM0160)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164
Dyed fabrics (PC0025)	Woven fabrics (PD0059)	50.00% Recycled post-consumer Cashmere (RM0025) + 47.00% Recycled pre-consumer Polyamide (RM0184) + 3.00% Recycled post-consumer Wool (RM0082)	GRS	548,2357,2876,3046,4930,872,1,9428,10490,1163,11164

Place and Date of Issue
 Bologna, 2022-12-14
 Last updated: 2023-05-25

Certification Body

Standard

Paola Zumaca
 Paola Zumaca



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Scope Certificate Number ICA-GRS-17-416/01C-08
BONOTTO SPA
GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - Number	Address	Process Categories	Standards
BONOTTO SPA (MAIN) - 548	Via Louvigny 39 Colceresa 36064 Veneto, Italy	Warping (PR0022), Weaving (PR0033), Spooling (PR0022)	GRS

Associated Subcontractor Appendix

Subcontractor Name (Facility Name - Number)	Address	Process Categories	Standards
Tessitura Baio S.r.l. - 2876	Via Vegre 8 Montecchio Precalcino 36030 Veneto, Italy	Warping (PR0022), Weaving (PR0033)	GRS
LB Filati S.r.l. - 4930	Via Maggiore G. Piovesana 142 Conegliano 31015 Veneto, Italy	Twisting (PR0027)	GRS
Twist Ritorcitura S.r.l. - 9428	Via Piero Della Francesca 29 Quarrata 51039 Toscana, Italy	Twisting (PR0027), Doubling (PR0027)	GRS
Nuova Tessitura Pessa Snc - 10490	Via Casale 19 Sandigliano 13876 Piemonte, Italy	Warping (PR0022), Weaving (PR0033)	GRS

Independently Certified Subcontractor Appendix

Subcontractor Name - Number (License Number)	Certification Body	Expiry Date	Address	Process Categories	Standards
F2 S.r.l. - ICEA-TX-2467	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2023-04-20	Via Lago Maggiore 32 Schio 36015 Veneto, Italy	Finishing (PR0012), Garment washing (PR0032)	GRS
Gitalia Jacquard S.r.l. - ICEA-TX-2090	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2023-12-14	Via Giuseppe Mazzini 3 Rogeno 22040 Lombardia, Italy	Warping (PR0022), Weaving (PR0033)	GRS
Finissaggio e Tintoria Ferraris S.p.a. - GR0300	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2023-09-18	Via Cavour 64 Gaglianico 13894 Piemonte, Italy	Finishing (PR0012), Dyeing (PR0008)	GRS
Imbozzimatura Stella Artigiana S.r.l.s. - GR0373	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2023-02-03	Via Benvenuto Cellini 57/59 Montemurlo 59013 Toscana, Italy	sizing (PR0021)	GRS
Tintoria Alessandrini Srl - GR0091	CB-ICA - Istituto per la Certificazione Etica e Ambientale	2023-03-28	Via Aldo Moro 26 Prato 59100 Toscana, Italy	Dyeing (PR0008)	GRS

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